



RPS International Inc.

Custom Precision Rifles & Shooting Accessories

General Service Charges

Man Hour	\$	70
Machine Hour	\$	120
Minimum Charge per job	\$	40

** All prices are subject to change pending currency exchange and general increases

Bolt Action Work

Accurize Receiver & Bolt (Receiver: recut threads, square recoil lug faces, receiver face; Bolt: square recoil lugs (both sides), face, cleanup nose and lap lugs)	\$	225
Double sleeve bolt -	\$	220
Open up bolt face (average)	\$	35
Flute Bolt Body	\$	85
Install Sako Extractor (including parts)	\$	195
Drilling and tapping (Min. \$40) - per hole	\$	25
Bush firing pin hole and turn pin	\$	95
Check firing pin protrusion	\$	35
Install (drill reciever) - supply double pinned oversize (.25") hardened precision recoil lug	\$	75
Install (drill reciever) - supply double pinned oversize (.30") hardened precision recoil lug	\$	85
Open factory recoil lug - oversize for larger barrel tenon	\$	20
Trigger adjust	\$	45
Install aftermarket trigger and adjust (trigger price extra) - Remington type	\$	25
Trigger - respring, polish sears and adjust trigger		\$65-100
Install single shot adapter (supplied)	\$	50
Silver braze new bolt handle to Remington bolt (supplied)	\$	135
Supply and install tactical bolt knob	\$	115
New Rem. Rivet style extractor with install - .223 size	\$	35
New Rem. Rivet style extractor with install - .308 size	\$	39
New Rem. Rivet style extractor with install - magnum size	\$	40
Rivet Rem style extractor back in with new rivet	\$	25

Barrel

Install New Barrel -Thread, Chamber,crown, 320grit finish barrel (Rem. 700) - labour only	\$	265
Install fluted barrel - indexing required (flute top-dead-center) regular cost plus	\$	35
Saw cut and crown barrel	\$	75
Crown barrel (no cutting)	\$	65
Engrave barrel (minimum)	\$	40
Quality Etch Marking of barrel (minimum)	\$	35
Cut dovetail in barrel	\$	75
Extractor Cut in barrel tenon - controlled feed action	\$	60

Muzzle Brakes

Install std radial ported (holes 360 degree) muzzle brake (labour only). Single point bored. Loose barrel.	\$	125
Install side ported brake (requiring indexing). Single point bored. Loose barrel.	\$	165
Install knurled thread protector cap	\$	50
Install brake on assembled rifle (labour only)- extra	\$	50

Stocks

Pillar Bed Remington Style Action - pillars included - (stree free - 2 screw (+\$20 for 3 screw))	\$	255
Bed stocks with aluminum bedding blocks (H-S Precision or Bell & Carlson) - new pillars	\$	300
Standard skim coat bedding (no new pillars - H-S Prec. Or Bell & Carlson) - Devon.	\$	160
Standard bedding (no pillars) of quality synthetic stock	\$	130
Epoxy New Barrel Block to barrel	\$	150
Remove and Replace barrel block on barrel held system	\$	250
Epoxy Bed barrel blocked actions into stock	\$	295
Free Float Barrel (minimum)	\$	50
Install Recoil Pad (labour only - spacers +\$25)	\$	65
Install Limb Saver pad extra	\$	10
Install recoil Reducer in Stock (labour only)	\$	75
Install Lead Weight into butt stock (min)	\$	75
Install Cross Bolt	\$	85
Paint new composite stock (one colour) - (Camo +50 min) - Polene T (2 part)	\$	225
Install Sling Swivels (Uncle Mikes included - 2)	\$	50

Metal Finishing

Cerakote complete bolt action rifle (one colour) - some exclusions (semi's + \$15)	\$	275
Cerakote barrel and recoil lug (one colour)	\$	145
Glass Bead Barrel Blast	\$	50
Matt Grit Blast Barrel	\$	50
Polish bright - barrel (per hour charge)	\$	70

Dies

TBA